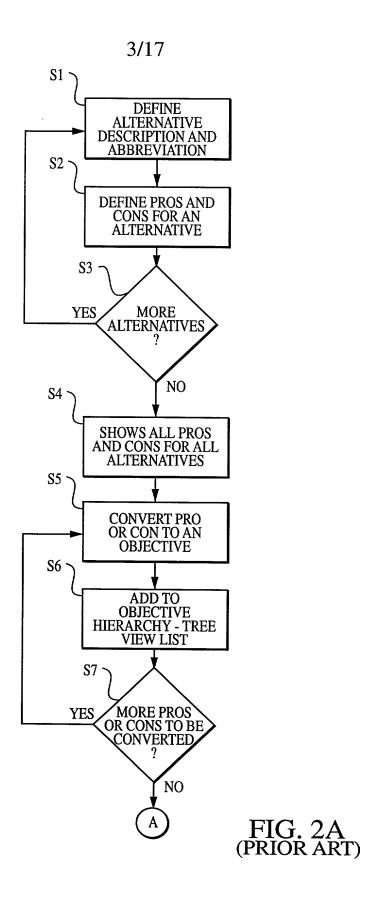
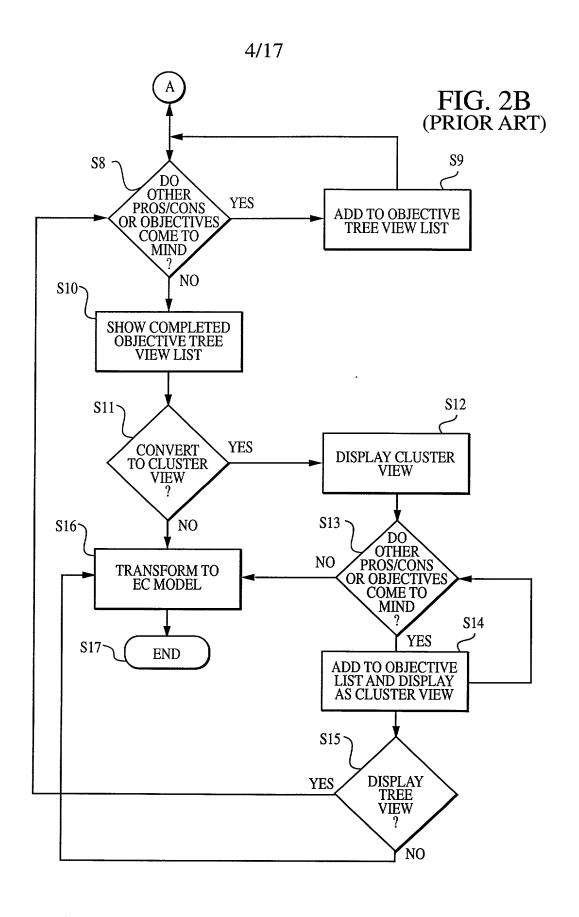
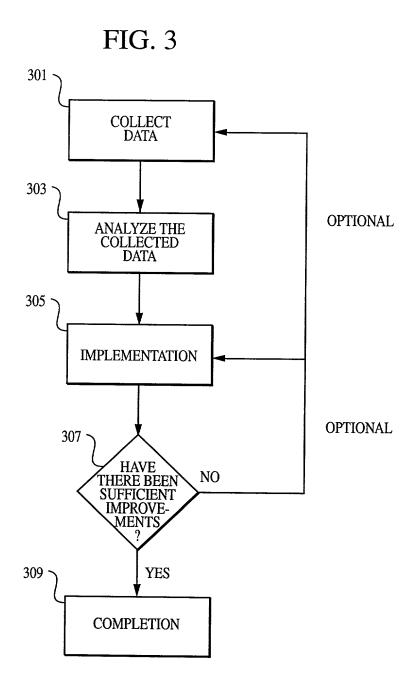


FIG. 2 (PRIOR ART)







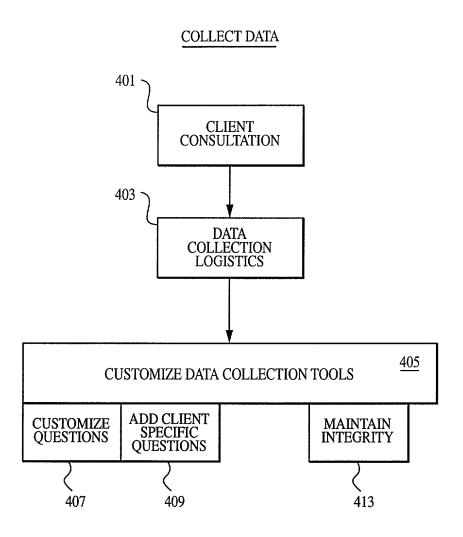


FIG. 4

#### DATA COLLECTION LOGISTICS

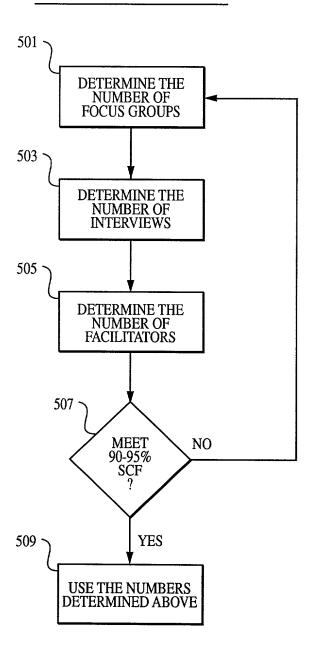


FIG. 5

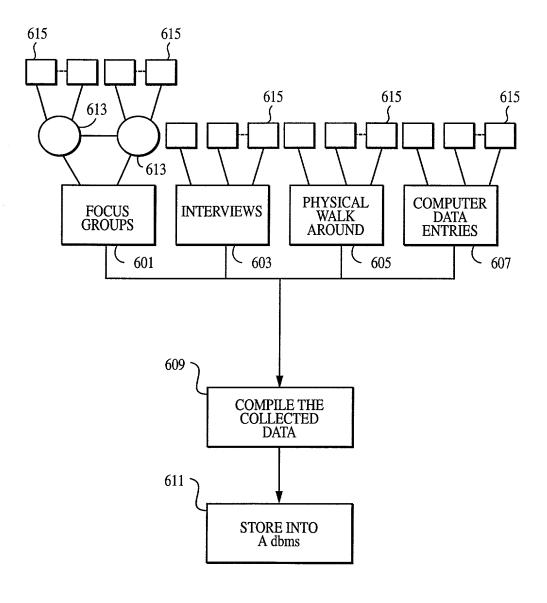


FIG. 6

### ANALYZE THE COLLECTED DATA

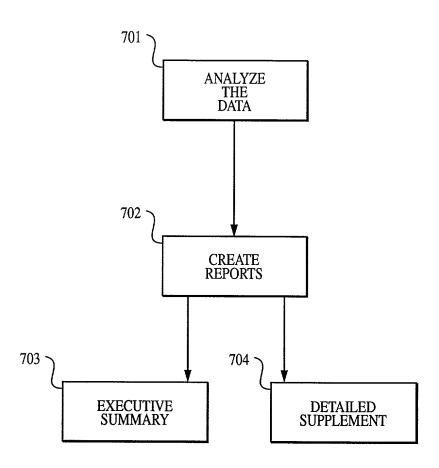


FIG. 7

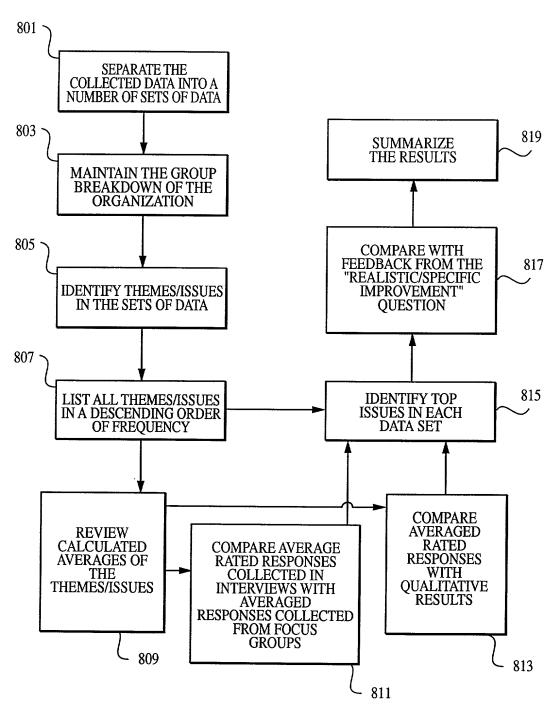


FIG. 8

#### IMPLEMENTATION

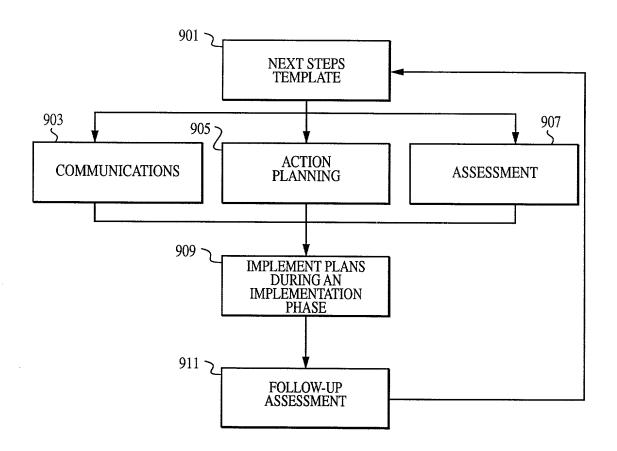


FIG. 9

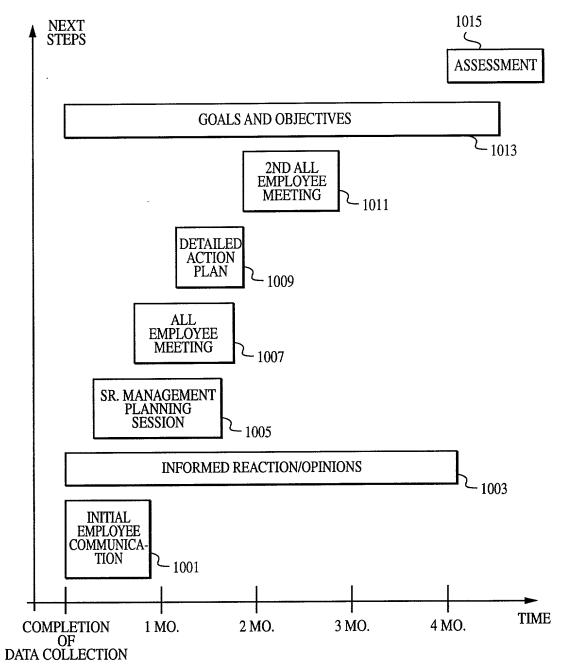


FIG. 10

## LOW HANGING FRUIT

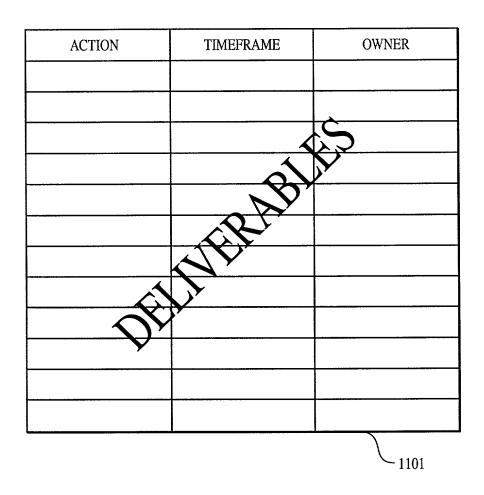
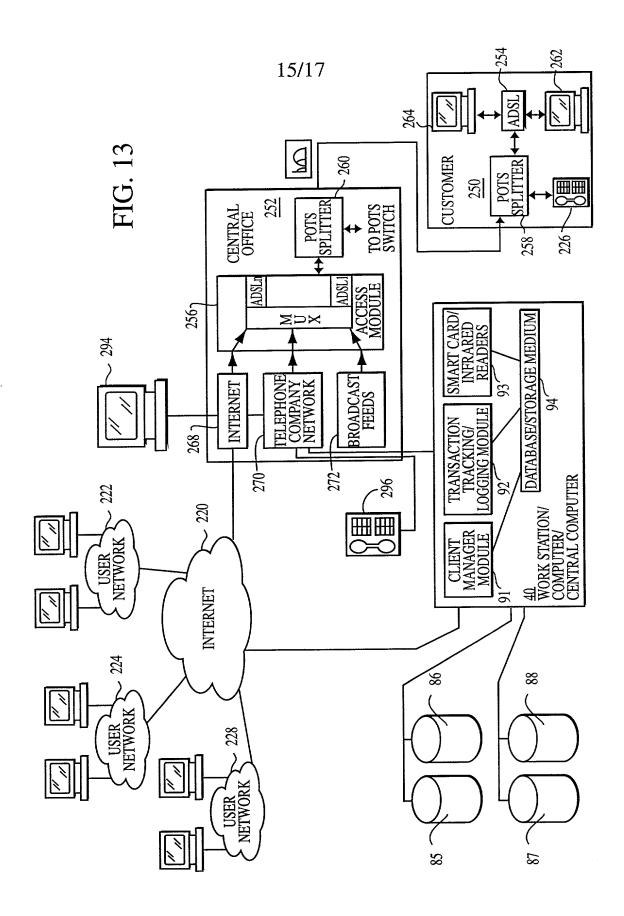


FIG. 11

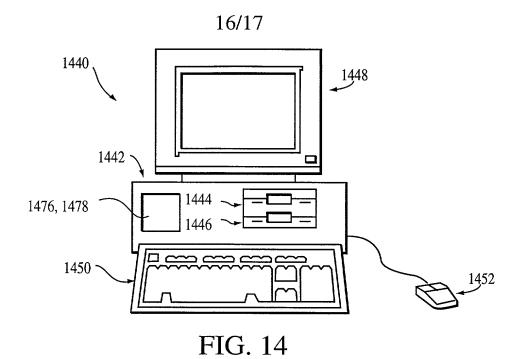
## ACTION PLANNING - IMPLEMENTATION MATRIX

TASK	TIME FRAME	OWNER	MEASUREMENT	RESOURCES	BENEFITS
			O V		
			N/		
		A			
		<b>X</b>			
	A				
	<b>Y</b>				
				1201	

FIG. 12



)



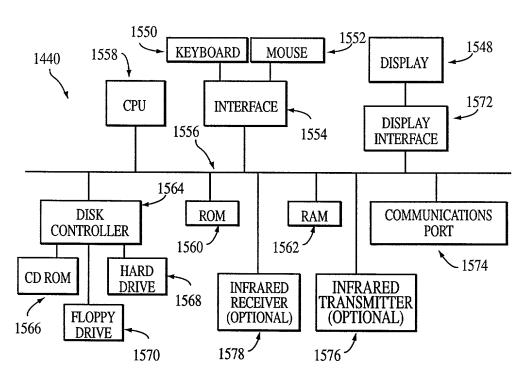


FIG. 15

# 17/17

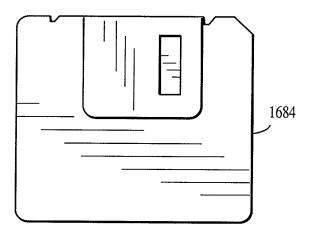


FIG. 16